

GULF COAST SPORTS LLC
MANUFACTURER
Gulf Coast Sports
Crystal River, FL



ALUMINUM ANGLE FRAME
TRANSPORTABLE BLEACHERS

PART 1 - GENERAL

1.01 SYSTEM DESCRIPTION

Design and fabrication of Non-Elevated Angle Frame Transportable Bleachers

1.02 QUALITY ASSURANCE

- a. Manufacturer: **Gulf Coast Sports LLC 1426 N Gulf Ave Crystal River, FL (855) 827-1386**
- b. Manufacturer Qualifications: Manufacturer must have a minimum of three years' experience in the design and manufacture of bleachers.
- c. Welders must conform to AWS standards.
- d. Codes and Standards: 2012 International Building Code.
- e. Source Quality Control: Mill Test Certification.

1.03 BUILDING CODES

Owner to confirm the national code and the version which applies to project for inclusion in Specifications.

1.04 WARRANTY

- a. Warranty shall guarantee bleachers to be free from defect in materials and workmanship for a period of 1 year under normal use. Warranty period shall begin on date of completion for projects installed by manufacturer, or its subcontractors, OR warranty period shall begin on date of final delivery on projects installed by others.
- b. Anodized finish of plank extrusions shall be covered by a 5 year warranty against loss of structural strength or finish deterioration due to exposure to weather conditions or UV rays. Discoloration of mill finish aluminum due to galvanic reaction not covered.

1.05 PRODUCT LIABILITY INSURANCE

Product liability insurance is carried for the life of the product in the amount of \$ 2,000,000.

1.06 ENGINEERING

Engineering certifications and calculations by a Registered Professional Engineer will be provided upon request, for a fee.

PART 2 – PRODUCTS

2.01 ACCEPTABLE MANUFACTURER

Gulf Coast Sports: Athletic Equipment & Supplies

2.02 DESIGN

- a. Applicable Codes: INTERNATIONAL BUILDING CODE (IBC), 2012 EDITION
Except aisle and handicapped requirements
- b. Design Loads:
 1. Live Loads: Uniform loading - Structure = 100 psf
 2. Uniform loading - Seat and Foot plank = 120 plf
 3. Sway Loads: Perpendicular to seats = 10 plf
 4. Parallel to seats = 24 plf
 5. Guardrail Loads: Uniform vertical load = 100 plf
 6. Uniform horizontal load = 50 plf
 7. Concentrated horizontal load = 200 pounds
 8. *Wind Loads: Basic design wind speed = 150 mph (exposure "B")
*Note: Bleacher must be anchored to meet wind loads above

2.03 NON-ELEVATED ANGLE FRAME BLEACHERS (CBTRNSPT)

- a. Quantity and Size: Shall consist of 1 unit(s) ___ rows high x ___ long.
- b. Net seating capacity per unit ___ (excluding aisles, based on 18' per seat).
- c. Framework: Prefabricated aluminum angle spaced at 6' - 0' intervals joined by means of Aluminum angle cross bracing.
- d. Shop connections: Welded to meet AWS standards and local code requirements
- e. Rise and Depth Dimensions: 6" vertical rise and 24" tread depth, row one seat is approximately 11-1/2' in height.
- f. Seats: Nominal 2" x 10" aluminum planks
- g. Treads: Nominal one (1) 2" x 10" mill finish aluminum with anodized end caps on all rows.

2.04 MATERIALS / FINISHES

- a. Framework:

Aluminum: Structural fabrication with aluminum alloy 6061-T6 mill finish. Each frame shall be unit-welded, using metal inert gas method, under guidelines by the American Welding Society. After fabrication, all steel is hot dipped galvanized to ASTM A-1 23 specifications.
- b. All cross bracing and horizontal bracing shall be aluminum angle 6061-T6 mill finish.
- c. Extruded Aluminum:

Seat planks: Aluminum alloy 6063-T6, clear anodized 204R1, AA-M 1 0C22A31, Class II
- d. With a wall thickness nominally .078" for impact and deformation resistance.

Tread and Riser Planks: Aluminum alloy 6063-T6, mill finish. With a wall thickness nominally .078" for impact and deformation resistance.
- e. Accessories:
 1. Channel End Caps: Aluminum alloy 6063-T6, clear anodized 204R1, AA-M 1 0C22A31, Class II.
 2. Hardware: Bolts and Nuts shall be hot dipped galvanized.
 3. Hold down Clip Assembly: Aluminum alloy 6063-T6 mill finish.
 4. Joint Sleeve Assembly: Aluminum alloy 6061-T6, mill finish.

PART 3 – EXECUTION

3.01 INSTALLATION

- a. Install bleacher unit in accordance with manufacturer written instructions and shop drawings.
- b. This unit is constructed to be transported within a small distance with max speeds up to 10 MPH. Tow Kit sold separately.
***Note:** Building codes may vary from site to site. The customer is responsible for verification of local code requirements.